



FLANGE FACING AND DRILLING								
VALVE	FLANGE	D	G	T	R	N	B	C
M20T 3177A	TAB D&E	100	-	12.7	-	4	14.3	73
	PN6	90	50	14	2	4	11	65
	PN10/16	105	58	16	2	4	14	75
	PN25/40	105	58	16	2	4	14	75
	ASA 150	98.4	42.9	12.7	1.6	4	15.9	69.8
	ASA 300	117.5	42.9	15.9	1.6	4	19.05	82.5

FLANGE FACING AND DRILLING								
VALVE	FLANGE	D	G	T	R	N	B	C
M25T 3177B	TAB D&E	114.3	-	12.7	-	4	14.3	82.5
	PN6	100	60	14	2	4	11	75
	PN10/16	115	68	16	2	4	14	85
	PN25/40	115	68	16	2	4	14	85
	ASA 150	107.9	50.8	14.3	1.6	4	15.9	79.4
	ASA 300	123.8	50.8	17.5	1.6	4	19.05	88.9

NOTE: SG & CAST IRON VALVES ARE NORMALLY SUPPLIED WITH FLAT FLANGES

NO.	DESCRIPTION	CHKD	APP'D	DATE

TITLE **ASSEMBLY M20T & M25T STANDARD**

THERMOREG PRODUCTS LTD. MILDENHALL SUFFOLK Eng.

TOLERANCES	FINISH
UNEQ. DIM. FLANGE	2
TYPE 316 FLANGE	1
MATERIAL	

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
M. Frost					1:3

DRAWING No. 3177 A&B